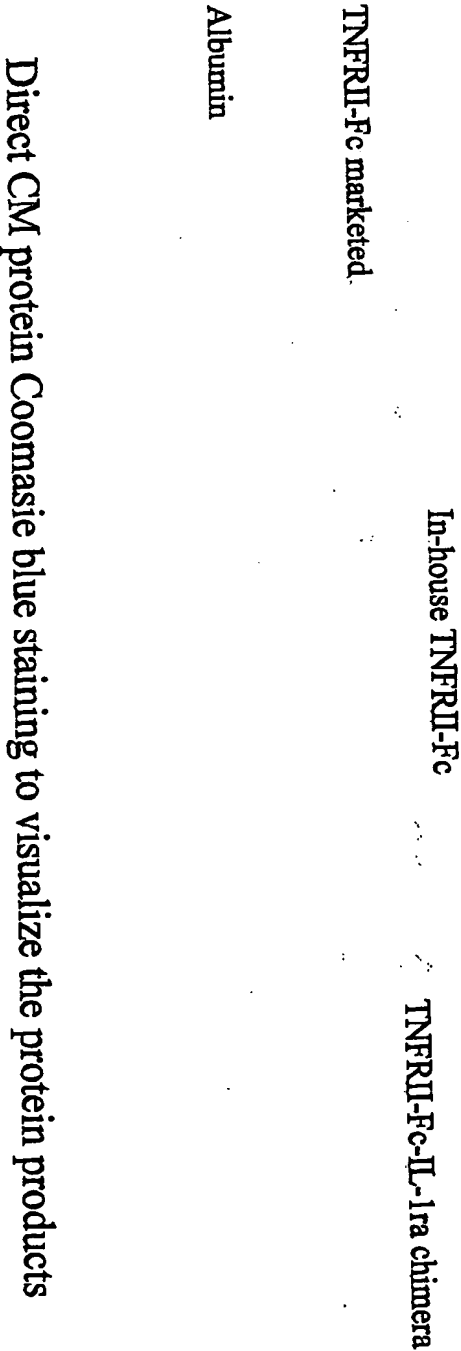


1/9

Figure 1: 1st generation of production clones of TNFRII-Fc and TNFRII-Fc-IL1ra chimera: 24-well plate expression in serum-free medium



2/9

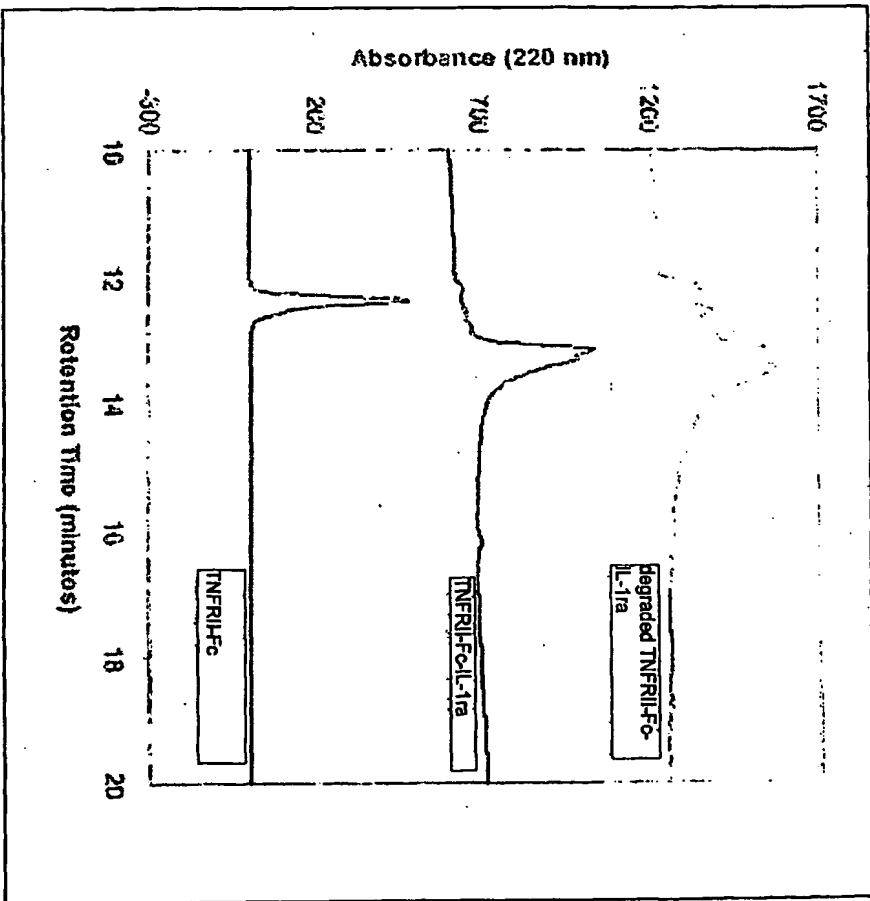
Figure 2: Affinity purification of chimeric TNFRII-Fc-II-1ra

Non-reduced

Reduced

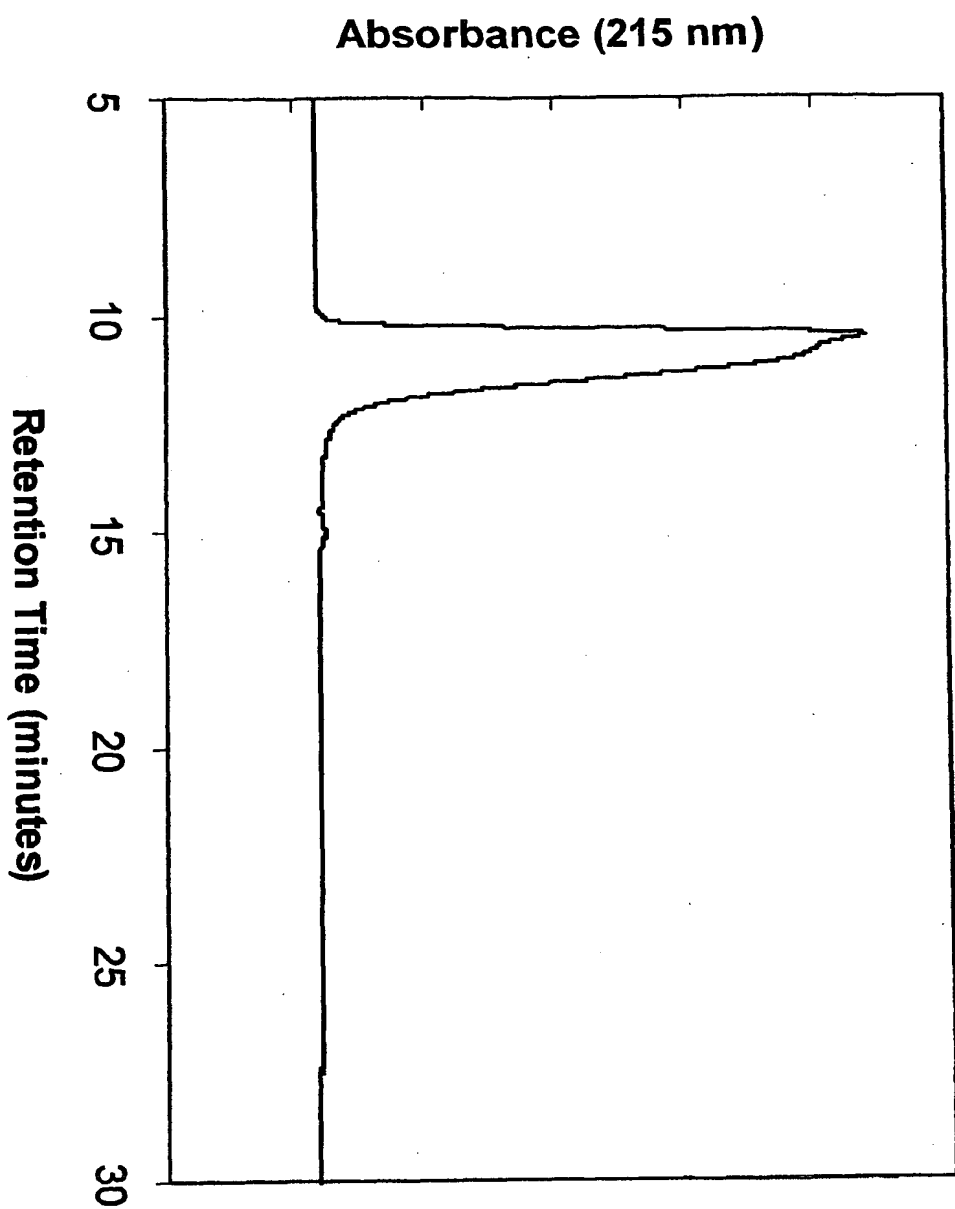
3/9

Figure 3: An example of our troubleshooting capability: reducing a degradation problem for chimeric TNFRII-Fc-IL-1ra by altering the first purification step: HPLC analysis of intact and partially degraded chimeric TNFRII-Fc-IL-1ra with TNFRII-Fc control.



4/9

Figure 4: SEC-HPLC analysis of TNFR1I-Fc-IL-1ra after formulation and lyophilization



5/9

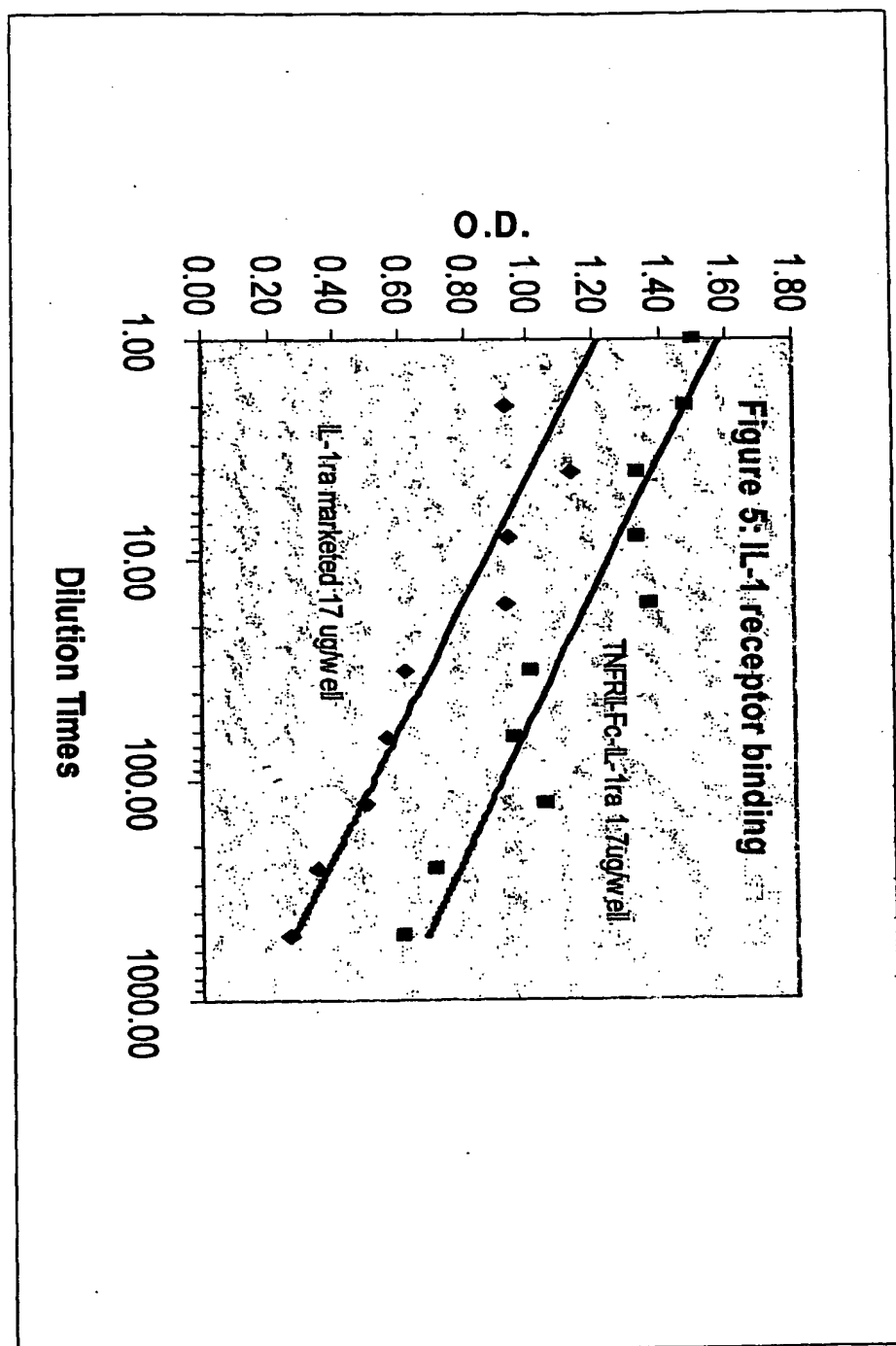
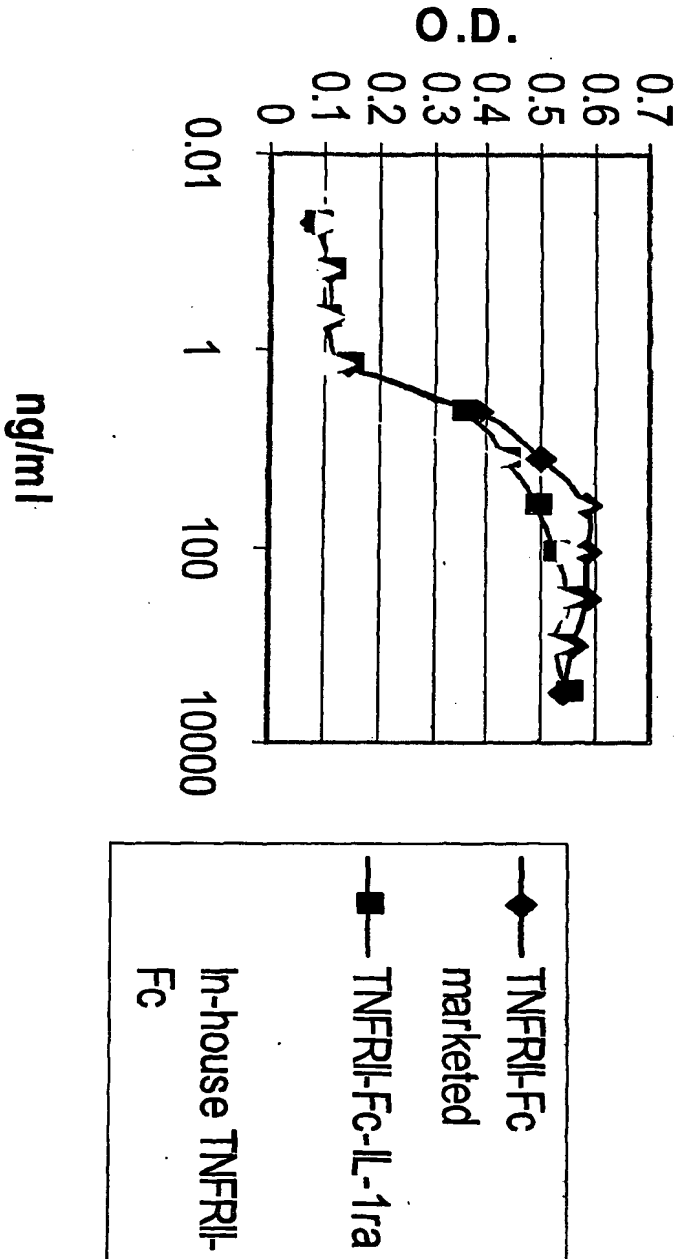


Figure 8: Cell-based TNF alpha neutralization test



9/9

Figure 9: Cell-based IL-1 neutralization test

